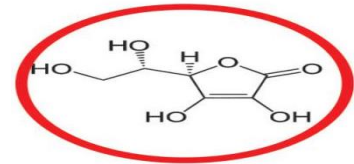


# FORMULATION OF ENCAPSULATED VITAMIN C BEADS FOR FACE WASH



VITAMIN C

Encapsulation is the physical-chemical technique or process by which a active ingredient is protected and surrounded by a polymeric wall made up of Lactose Mannitol, Microcrystalline cellulose and Hydroxy propylmethyl cellulose(HPMC) that isolates it from its environment.

Sprayspheres SC® beads are specially used for encapsulation that specifically deals with the incorporation of commercially available active material into protective system that can deliver the active Natural and biodegradable lactose and cellulose based colored beads/spheres infused with Vitamin C i.e L-Ascorbic acid via encapsulation.

Encapsulated Vitamin C beads/spheres break down upon rubbing without leaving a residue.

Easily dispersed, delivering the active ingredient.

Improved stability in final products during processing (e.g. less evaporation of volatile active)

Encapsulation Technology deals with these Adjustable properties (actives,particle size, structure, oil etc)

The Encapsulated Vitamin C beads/spheres in facewash has powerful antioxidant and melanin blockers to ensure you a bright, light skin that always looks fresh .

It helps reveal the bright layer of skin, boosts collagen production and enables the actives Vitamin C to get absorbed quickly.

Encapsulated face wash clears away dirt, pollution and that helps skin stay hydrated.

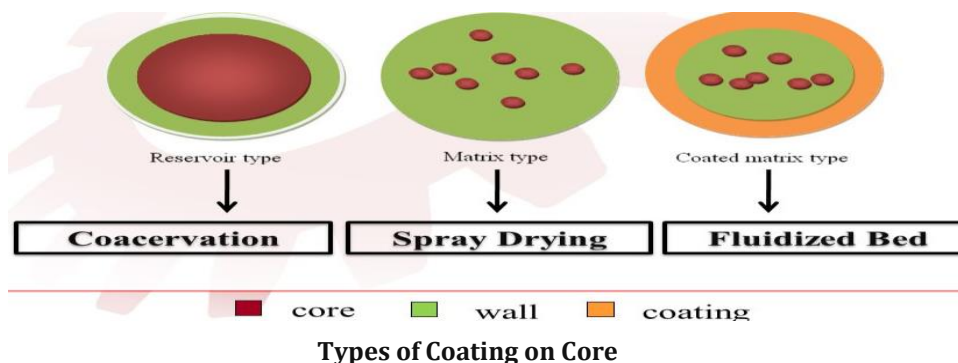
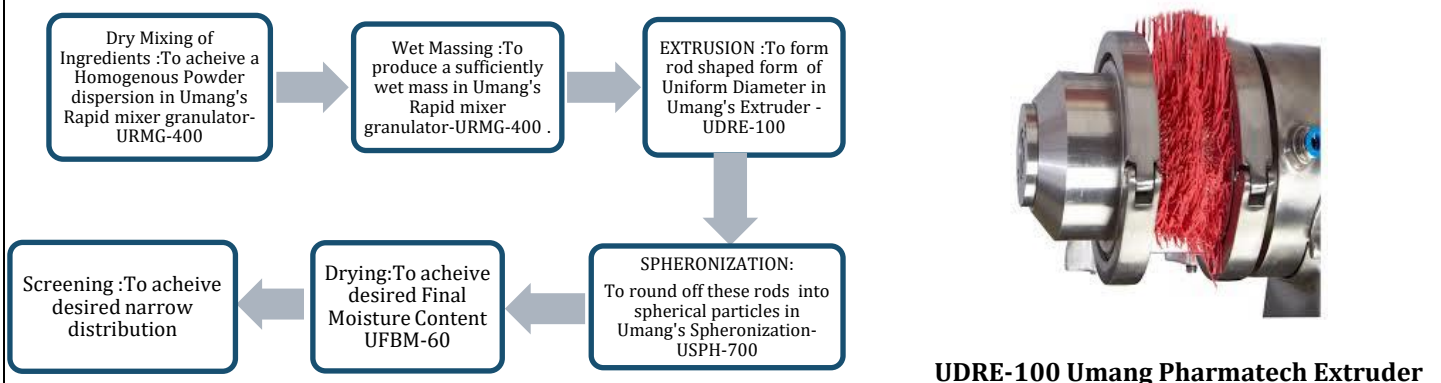
Vitamin C prevents the dark spots by inhibiting skin's melanin production.

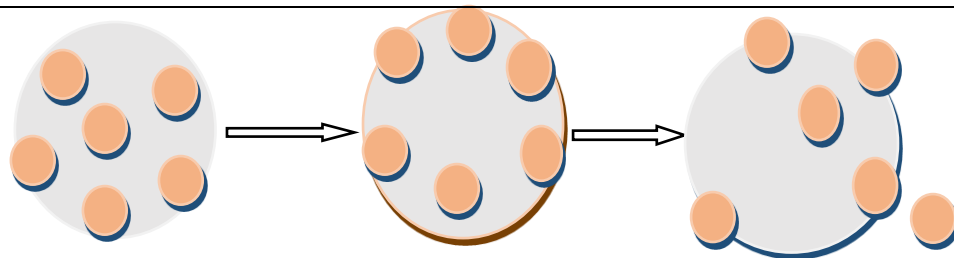
Encapsulated Vitamin C beads in the face wash fights free radical damage and signs of ageing .

## Key Words:

Encapsulated Beads, Spheres, Cosmetic beads, Beads for special effects, Cosmetic beads for aesthetic effect

## ENCAPSULATION PROCESS





Encapsulated Vitamin C beads      Rupture by Chemical, Physical factors      Stage of Release

### ENCAPSULATION MECHANISM

#### How Encapsulation Works

- Molecules of active ingredients are coated in a polysaccharide shell—think of it as a shiny, slippery, protective coating.
- This encapsulated coating serves as a carrier system for the active ingredients in your skincare, i.e. the ingredients that are capable of transforming your skin.
- Instead of activating all at once on the surface, encapsulated coatings protect your actives and release them slowly over time. This allows it to sink to deeper layers of your skin, where you can benefit most from active ingredients.
- When a skincare product like face wash with encapsulated ingredients is applied to your skin, the coating starts to fade away, and the active ingredients are released slowly over time, active ingredients are released little by little, which means it's also working on improving your skin with its amazing properties on skin for a longer period of time.

#### Key Properties of Encapsulated beads

- Free of microplastics.
- Non GMO
- Perfect Spherical geometry
- Has non-toxic, non-comedogenic and non-allergenic properties
- Oxidatively stable .
- Gentle and Effective on skin .
- Rapid dispersion with excellent uniformity.
- No change in Product pH.
- Encapsulation Stabilizes actives by protecting them from environmental factors, like UV light.
- Easily dispersed by finger to provide smooth and super feeling.
- Provide visual effects and delivery actives.
- Provide Systems that can incorporate Hydrophobic or Hydrophilic actives such as Fragrance, Colour, Vitamin and Herbal Extract etc

#### Formulation Procedure:

**Step I** :- Take water (62.59) and in this add the xanthan gum & Pvp-k30 & glycerin .(A mixture)

**Step II** :- In another container take 18.14 ml water also add SLS & C.A.P.B heat at the temperature of about 75° C.(B mixture)

**Step III**:- Add (B mixture) in ( A mixture) very slowly & mix well , at the end add fragrance and Encapsulated Vitamin C beads at moderate temperature and at slow stirring.

#### INCI NAME:

Microcrystalline cellulose, Hydroxy propylmethyl cellulose, Lactose, L-Ascorbic Acid .

#### Formulation Tip

Ingredients	Qty(%ww)
Xanthan Gum	2.2gm
Pvp-k30	1.45gm
SLS	1.9 gm
Cocomido propyl betain (C.A.P.B)	3.72gm
Fragrance	Q.s (0.18)
Glycerin	10 ml
DI Water	80.73 ml
Vitamin C beads	2%